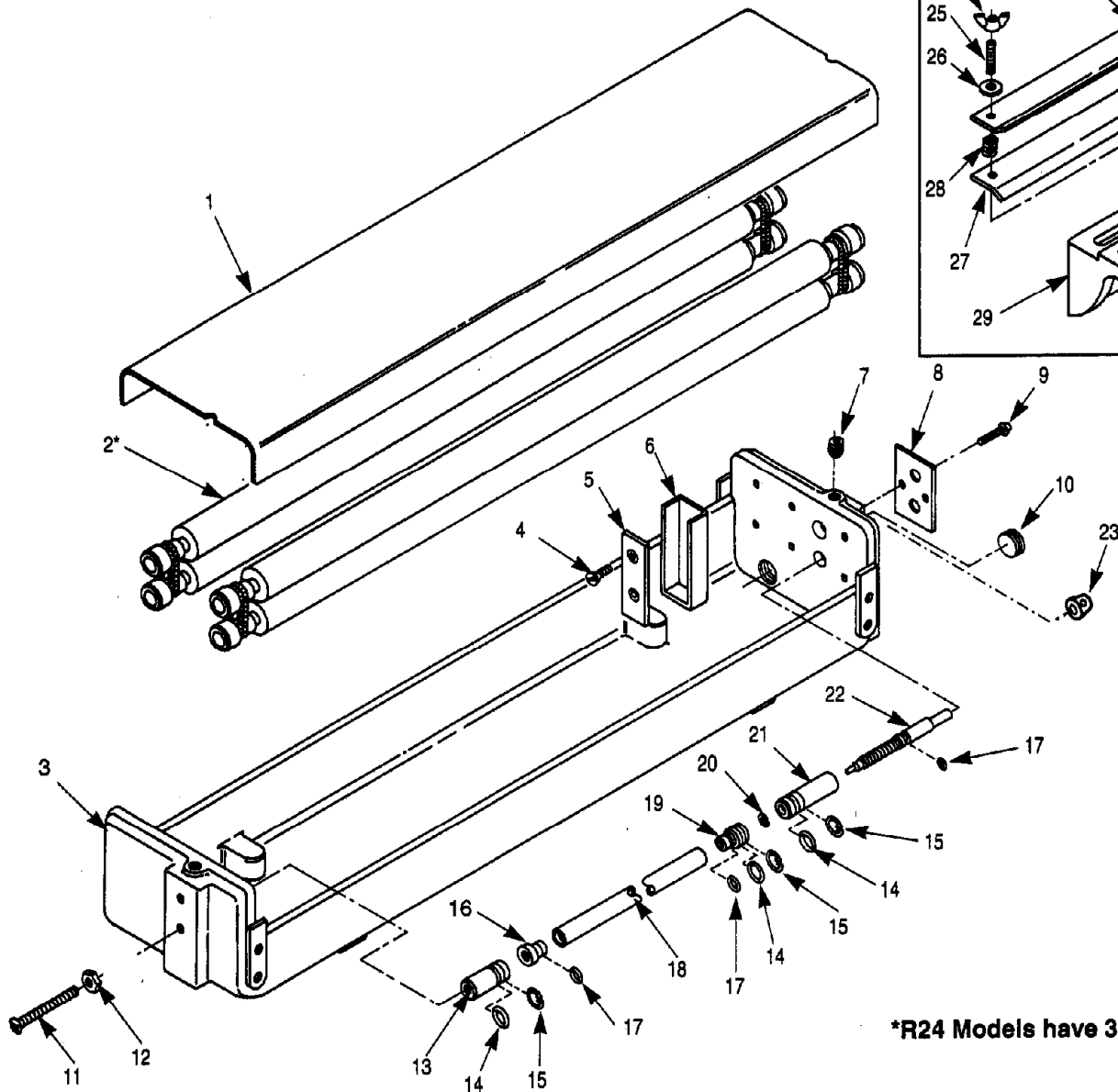


Graymills

STOCKLUBE SYSTEM

R6, R12 Models only



*R24 Models have 3 sets of rollers

INSTALLATION

The Graymills Stocklube is easily installed on all types of presses.

It can be mounted on the bolster, die plate or press bed. (Fig. 2)

Positioning of the unit can be made before or after feed rolls depending upon space available. (Fig. 3)

Some users prefer to mount the Stocklube on a portable stand (Fig. 4).

For vertical mounting variations, consult with factory.

NOTE: On Hitch feeds the mounting of the Stocklube Unit would be the same as Figure 3.

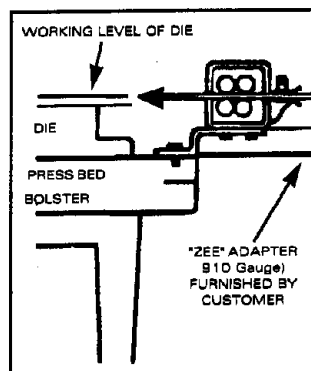


FIG. 2

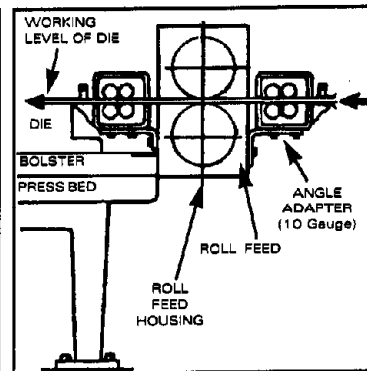


FIG. 3

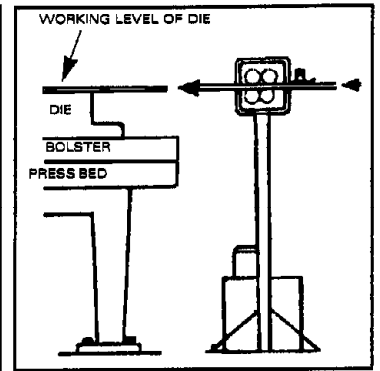
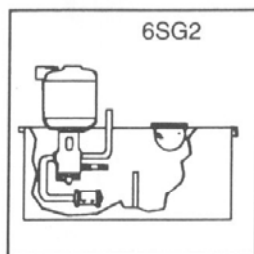


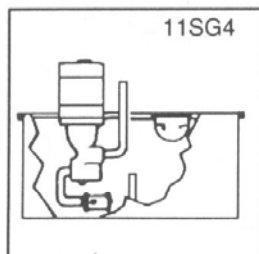
FIG. 4

REF	DESCRIPTION	R6		R12		R24	
		PART NO.	QTY	PART NO.	QTY	PART NO.	QTY
1	Stocklube Cover	682-11496	1	682-11318	1	682-11572	1
2	Roller Assembly Set (2 rollers)	R62A	2	R122A	2	R242A	2
	Roller Shaft (2)	568-11500-63		568-11341-63		561-11576-63	
	Roller Bushing (4)	579-25944-63		579-25944-63		579-25955-63	
	Roller Tube, 1" OD Steel (2)	583-11517		583-11333			
	Roller Tube, 1-1/4" OD Steel (2)					583-11575	
	Urethane Roller Assembly Set (2 rollers)	R62U	2	R122U	2	R242U	2
	Roller Tube, Urethane (2)	583-11517-99		583-11333-99		584-11575-99	
	Crescent Retainer, 3/8" (4)	756-06475		756-06475			
	Crescent Retainer, 1/2" (4)					756-06509	
	Ball Bearing, 3/8" bore (4)	760-02128		760-02128		760-02170	
	Ball Bearing, 1/2" bore (4)					765-11324	
	Spring (4)	765-11324		765-11324		765-11324	
3	Stocklube Body	541-11495-31	1	541-11317-31	1	541-11569-31	1
4	10-32 x 5/8" Lg. Screw	751-06507-12	8	751-06507-12	8	751-06507-12	12
5	Vertical Guide Plate	597-25945-63	4	597-25945-63	4	597-25945-63	6
6	Vertical Guide	663-25871	4	663-25871	4	663-25871	6
7	Pipe Plug, soc. hd. 1/4" NPT	724-02124-13	1	724-02124-13	1	724-02124-13	1
8	Retainer Plate	682-25869	1	682-25869	1	682-25869	1
9	Screw, button hd. soc. #10-32 x 7/16	753-07696	2	753-07696	2	753-07696	2
10	Pipe Plug, soc. hd. 3/4" NPT	724-02125-13	1	724-02125-13	1	724-02125-13	1
11	Cap Screw, 1/4" x 20 x 2"	752-03942-12	2	752-03942-12	2	752-03942-12	2
12	Hex Nut (Jam) #1/4 x 20	755-06482-12	2	755-06482-12	2	755-06482-12	2
13	Manifold Bushing	570-25870-10	2	570-25870-12	2	570-25870-12	2
14	"O" Ring, 7/16" ID, Buna N	745-06478	6	745-06478	6	745-06478	6
15	Crescent Retainer 5/8"	756-06476	6	756-06476	6	756-06476	6
16	Manifold Plug	595-25864-12	2	595-25864-12	2	595-25864-12	2
17	"O" Ring, 7/16" ID, Buna N	745-06477	6	745-06477	6	745-06477	6
18	Manifold	602-25865	2	602-25872	2	602-25952	2
19	Valve Seat	570-25866-10	2	570-25866-12	2	570-25866-12	2
20	Crescent Retainer, 1/4"	756-06474	2	756-06474	2	756-06474	2
21	Valve Guide	570-25868-10	2	570-25868-10	2	570-25868-10	2
22	Valve Stem	568-25867-10	2	568-25867-10	2	568-25867-10	2
23	Valve Knob	766-06483	2	766-06483	2	766-06483	2
24	Wing Nut, 1/4" x 20 NC	755-03272-12	2	755-03272-12	2		
25	Set Screw, soc. hd, 1/4 x 20 x 1	753-05248	2	753-05248	2		
26	Flat Washer, .265 ID	754-00601-12	2	754-00601-12	2		
27	Upper Guide Bar	682-11499	2	682-11342	2		
28	Compression Spring, 7/16" Lg.	765-05247	2	765-05247	2		
29	Stocklube Guide	541-11497-31	1	541-11344-31	1		
30	Square Nut, 3/8" - 16 NC	755-02122-12	1	755-02122-12	2		
31	Flat Washer, 3/8"	754-00600-12	2	754-00600-12	2		
32	Guide Roller	571-11332-08	2	571-11332-08	2		
33	Shoulder Screw, 3/8"-16 x 1"	753-06347	2	753-06347	2		
34	C/S Soc. Hd. 5/16-18 NC x 1	752-02123	2	752-02123	2		
35	Lock Washer, 5/16", Split	754-00816-12	2	754-00816-12	2		

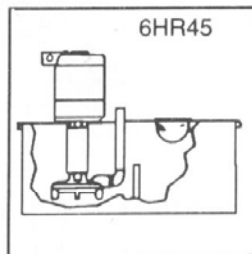
FOR PUMP PARTS SEE PARTS LIST FORM NUMBER BELOW EACH MODEL



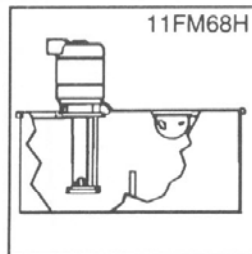
FORM 795-07268



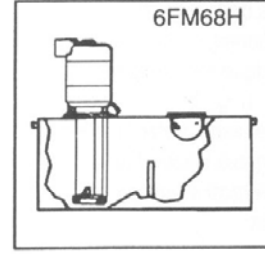
FORM 795-07268



FORM 795-07970



FORM 795-07902



FORM 795-07902