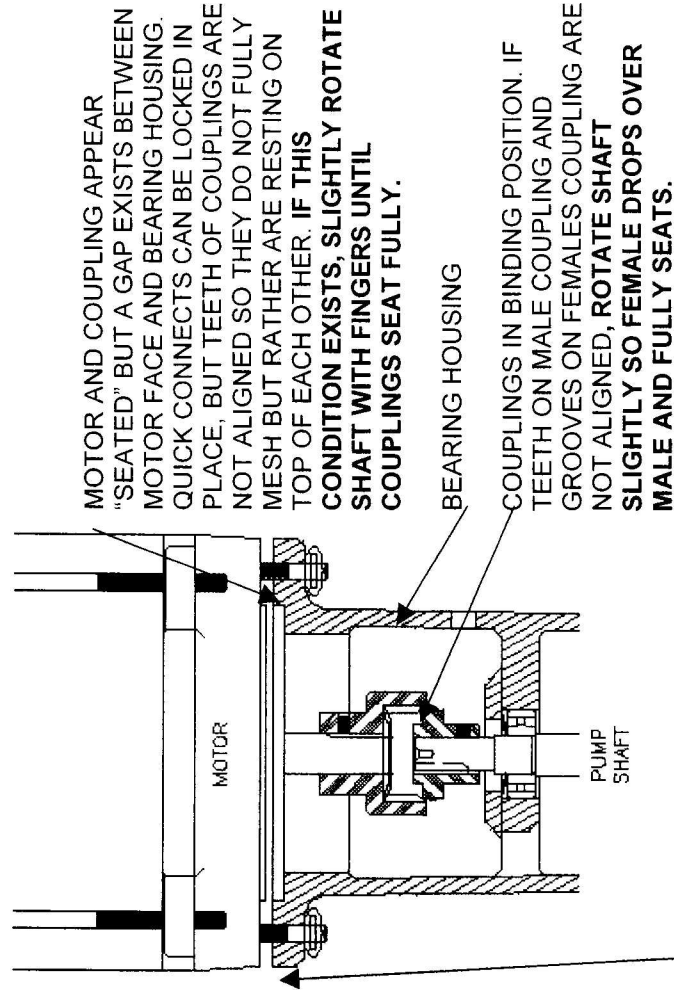


If you note excessive wear in the form of a taper (most obvious on the male portion), you may be experiencing one of the following two Problems:

- 1. IMPROPER SEATING/MESHING OF THE MOTOR AND BEARING HOUSING COUPLINGS**
MOTOR NOT SEATED COMPLETELY BECAUSE TEETH ARE MISALIGNED.



MOTOR AND BEARING HOUSING SHOULD BE IN CONTACT-NO GAP

- 2. COUPLINGS HAVE MOVED ON THE SHAFT.**
This usually happens when the couplings don't mesh correctly and the motor is forced down.
Move couplings to proper position and fasten tightly.

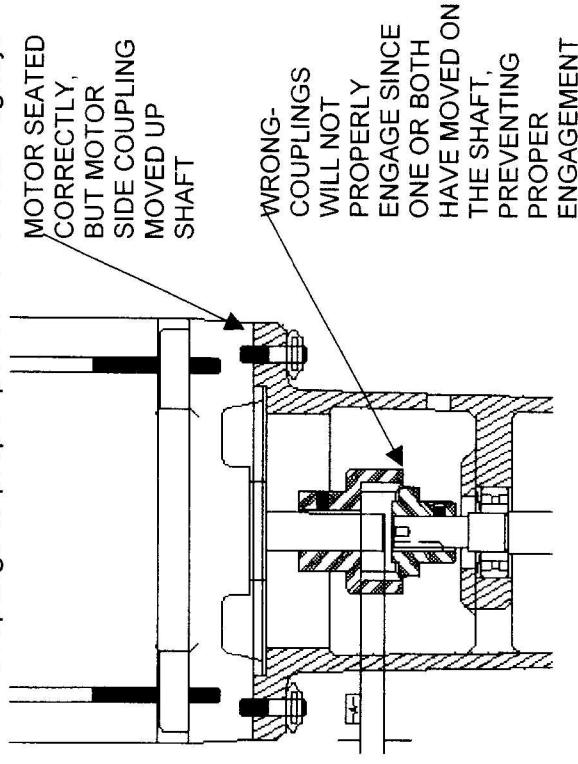


Figure below represents proper installation of coupling set on shafts, and proper mating of both old (brass spacer) and new (shoulder machined into shaft) style shafts.

