

### QD 2000 BEARING KIT C-35452-T, C-35452

Remove both old bearing and locking collar from shaft. Discard. **DO NOT** reuse old bearing or locking collar.

Before mounting, inspect the shaft. It should be free of nicks and burrs. The bearing seats must be perfectly round and not tapered. If the shaft is too worn to properly seat the bearing - replace it.

Open the bearing package only when ready to install the bearing. Handle bearings with clean, dry hands and with clean rags. The bearings supplied in this kit are not standard. They have been modified to perform in this application. **DO NOT USE STANDARD BEARINGS.**

**WARNING: Do not hit or strike inner or outer races of bearings. Use arbor press and tools.**

### INSTALLATION

#### Step 1

Note: Make sure shaft is in the inverted position as shown in Diagram A. First press the larger bearing (760-09377 1.38" OD x .59" ID) on the shaft. To press the bearing on the shaft, fit the press-on tool (573-35449 included with Service Kit C-35452-T) over the shaft and rest it on the **inner race**. Be sure the bearing is square on the shaft, then apply light, steady pressure to seat the bearing (Diagram B).

**Note: Press bearings onto shaft with arbor press and tools.**

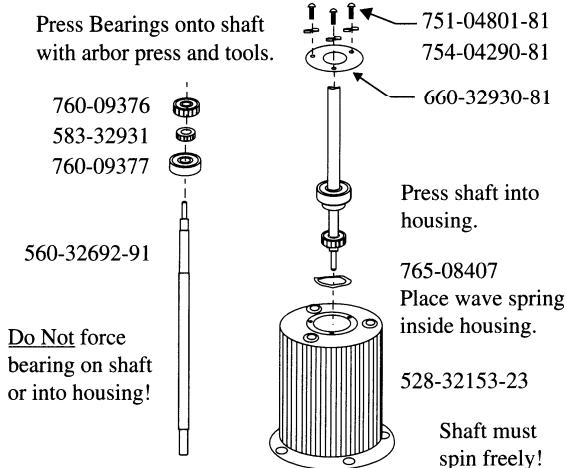


Diagram A

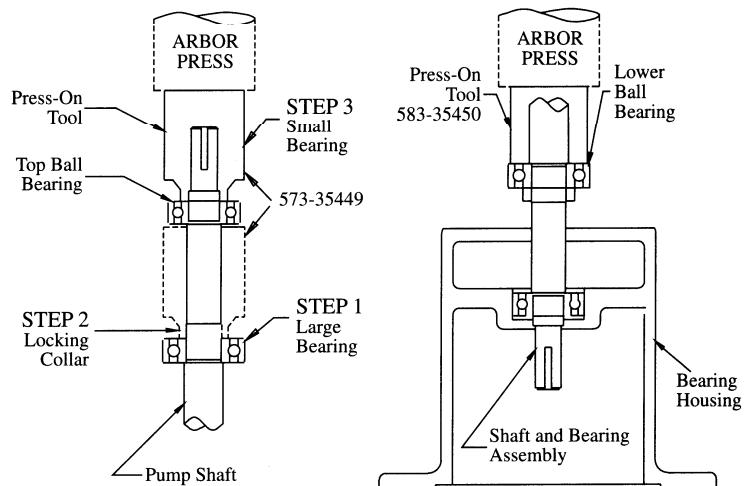


Diagram B

Diagram C

### QD 3100/4100 BEARING KIT C-35453-T, C-35453

Remove both old bearings and locking collar from shaft. Discard. **DO NOT** reuse old bearings or locking collar.

Before mounting, inspect the shaft. It should be free of nicks and burrs. The bearing seats must be perfectly round and not tapered. If the shaft is too worn to properly seat the bearing - replace it.

Open the bearing package only when ready to install the bearing. Handle bearings with clean, dry hands and with clean rags. The bearings supplied in this kit are not standard. They have been modified to perform in this application. **DO NOT USE STANDARD BEARINGS.**

**WARNING: Do not hit or strike inner or outer races of bearings. Use arbor press and tools.**

### INSTALLATION

#### Step 1

Note: Make sure shaft is in the inverted position as shown in Diagram A. First press the larger bearing (760-09379 1.575 OD x .669 ID) on the shaft. To press the bearing on the shaft, fit the press-on tool (573-35449 included in Service Kit C-35453-T) over the shaft and rest it on the **inner race**. Be sure the bearing is square on the shaft, then apply light, steady pressure to seat the bearing (Diagram B).

**Note: Press bearings onto shaft with arbor press and tools.**

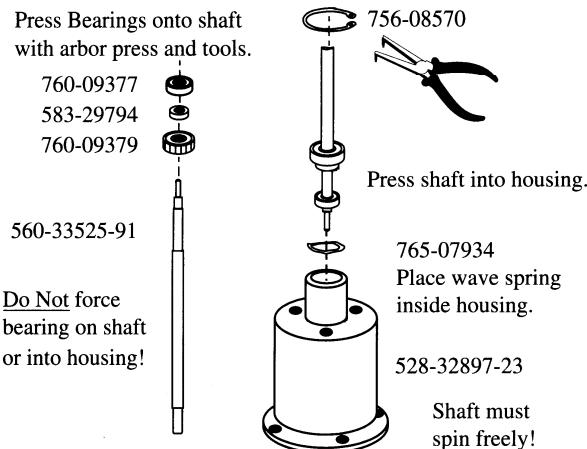


Diagram A

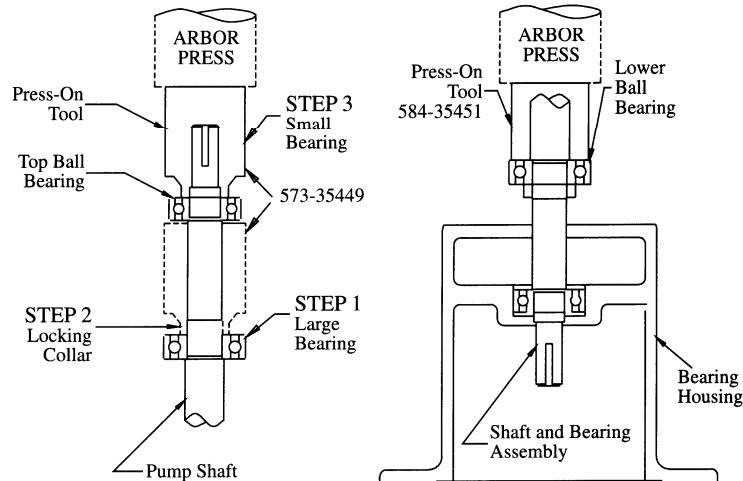


Diagram B

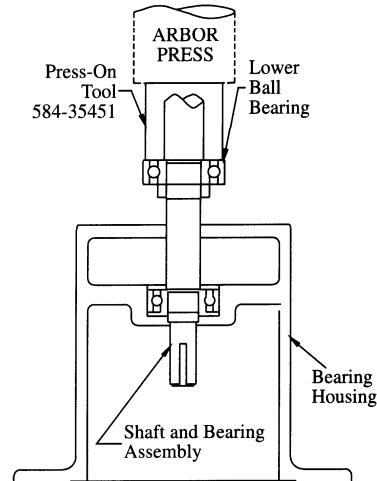


Diagram C