

## Assembly Instructions FLO-BAC Parts Washers

### Assembly

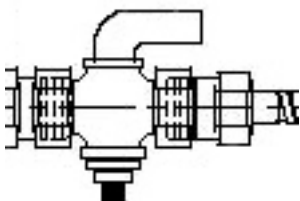
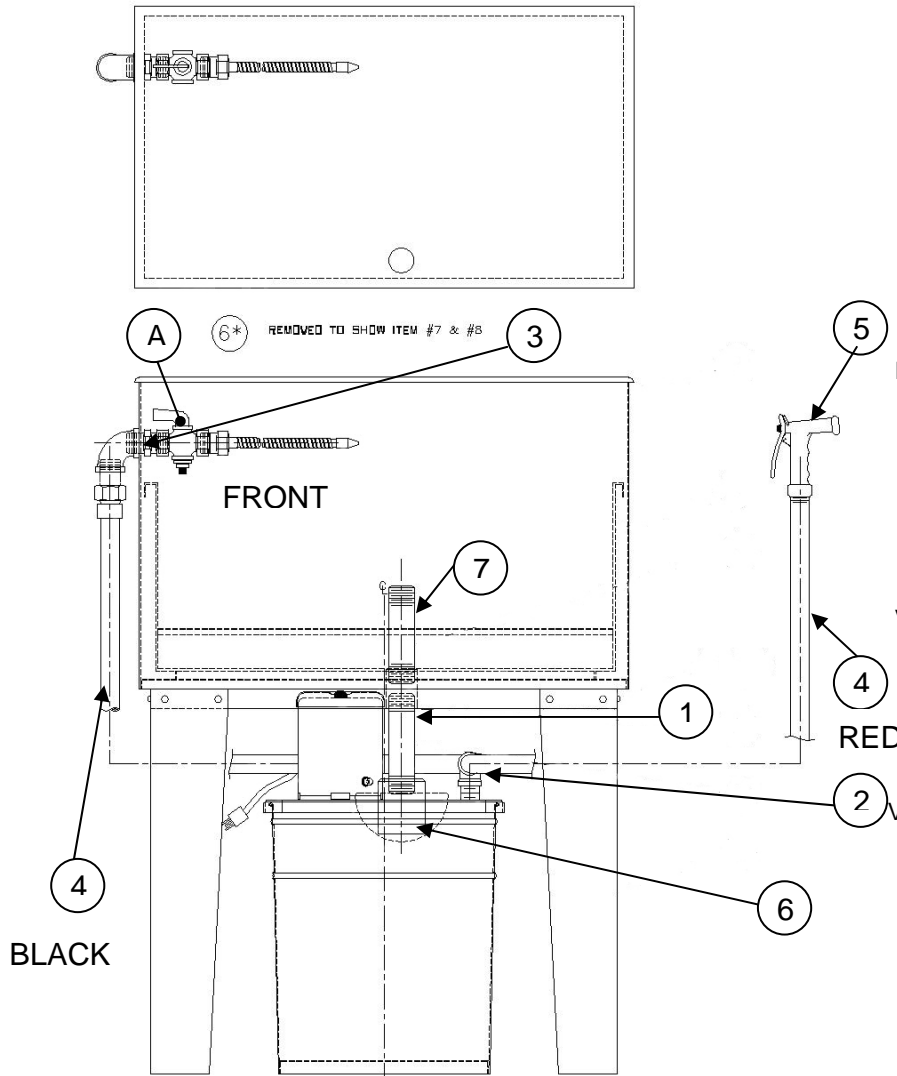
Numbers in parenthesis refer to drawings

- I. Remove Drain Plug- 1" NPT. Insert 3 1/2" length of NPT pipe (1). This will be the return to the pump container.
- II. Screw the pipe "T" (2) to the pump discharge pipe, screw nipples into each end of the "T".
- III. Connect the flexible metal hose (3) to the left rear of the tank as show in the drawing, using the 90° elbow on the outside.
- IV. Connect red hose (4-RED) to the pistol grip gun (5) and other end to the "T" outlet (2) closest to the right side of the tank. Connect the black hose (4-BLACK) to the other "T" outlet and the flexible metal nozzle fitting on the back left hand corner of the tank.
- V. Attach the hook for the pistol grip nozzle(5) on right hand side of tank
- VI. Slip the pump unit under the tank and, as you do so, slip the red tube over the return tank (6). When the tub is in the correct position, the tab will drop into the screen to direct the cleaning fluid back into the container. The switch will be in a forward position (see View 'A')
- VII. An extra 1" NPT x 5" pipe (7) is provided. This may be used as a stand-pipe inside the tank to build up the liquid level. If this is done, be sure the pipe is tight. Use pipe joint compound. Other lengths may be used. When standpipe is used, the solvent requirement will increase by the amount in the soak tank.

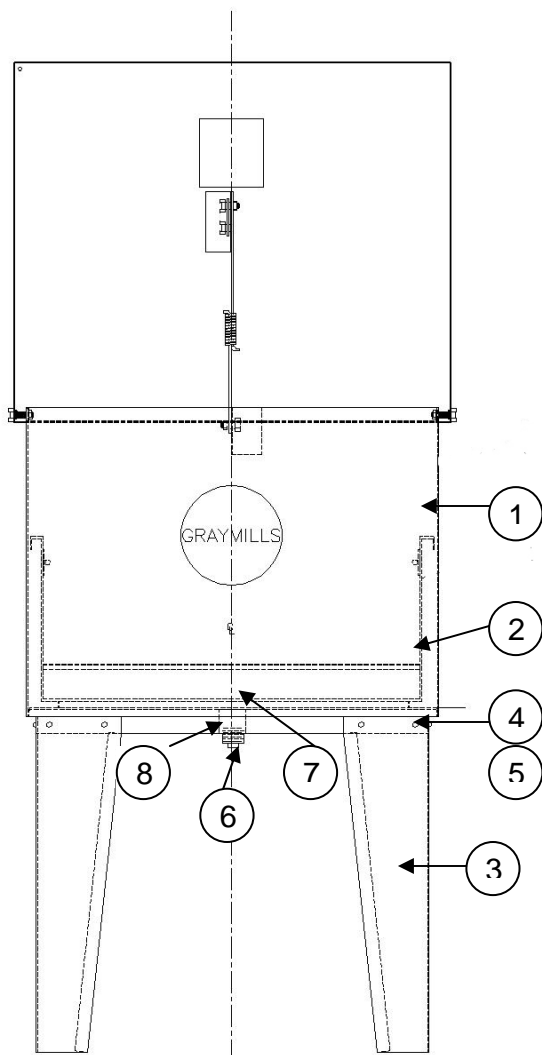
Now make sure all fittings are tight, that there is cleaning fluid in your container and your electrical cord is plugged in.

It is advisable to ground tanks if they are to be used on wooden floors even if they do not include a motor.

If you start with an empty container, pour five gallons of fluid into the tank. It will run into the pump container (if no standpipe is used). If standpipe is used, fill to the top of the pipe and then add five gallons more.



View 'A'



## HOW TO ASSEMBLE SAFETY TANKS, 2R, H42RN

### Parts List

1. Container & Lid Assembly	1 (one)
2. Basket Assembly	1 (one)
3. Legs	4 (four)
4. Machine Screws	16 (sixteen)
5. Hex Nut	16 (sixteen)
6. Drain Plug 1" NPT*	1 (one)
7. Nipple 1" NPT 5" inside	1 (one)
8. Nipple 1" NPT 3 1/2" outside	1 (one)

\*Remove to mount #7 and #8, if pump is required.

### Assembly

1. Place tank upside down and assemble all four legs, Items 3, 4 & 5.
2. After all machine screw and nuts are in place, tighten securely
3. Drain shelf mounts over side of tank

### Common Replacement Parts

728-02657 Replacement Hose for Pistol Grip  
 728-01290 Black Hose  
 738-02927 Pistol Grip Nozzle  
 728-12017 Flexible Metal Hose  
 742-10127 Screen  
 401-23700 Fusible Link Kit

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A new Warranty period shall not be established for repaired or replaced materials or products. Such items shall remain under Warranty for only the remainder of the Warranty period of the original material or product.

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Buyer must give **Graymills** prompt notice of any defect or failure.

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