

1" AIR OPERATED DIAPHRAGM PUMPS

NOTE: Figures 1 to 4 are in the order of reassembly, using the new parts in the kit.

1 Rounded side must face down.

2 Reuse the old screws when possible.
Torque to 38 to 43 in-lb (4.3 to 4.9 N·m).

3 Insert narrow end of push pin (N) first.

4 Grease.

5 Install with lips facing narrow end of piston (P).

6 Insert wide end of piston (P) first.

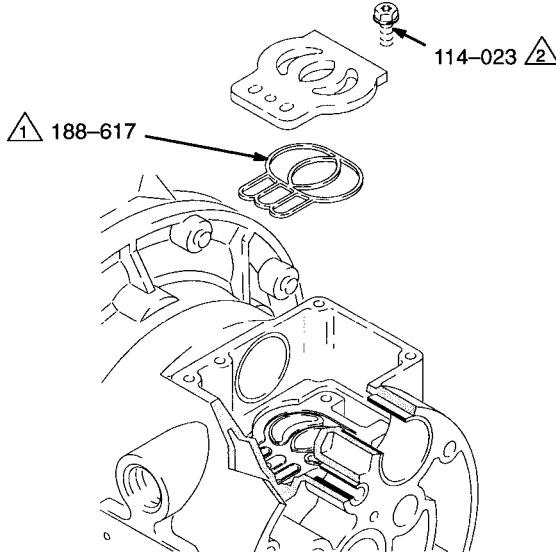


Fig. 1

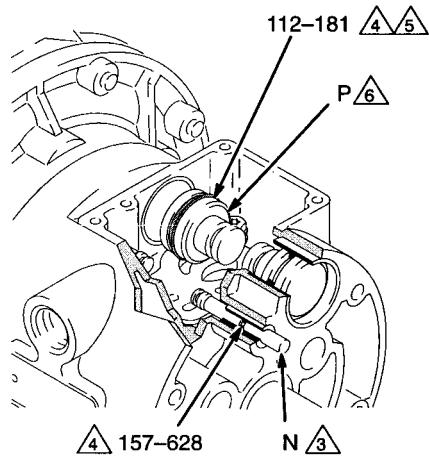


Fig. 2

1 See Detail.

2 Grease.

3 Grease lower face.
Align with grooves
in push pins.
Snap in place.

4 Align with grooves
in pistons.
Push in place.

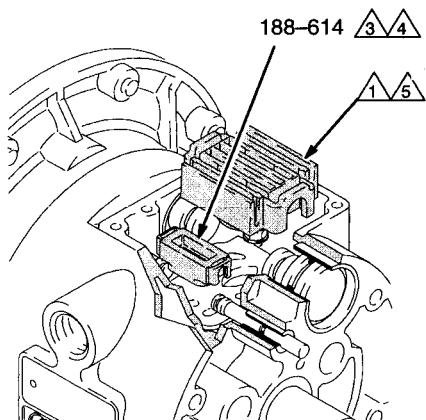
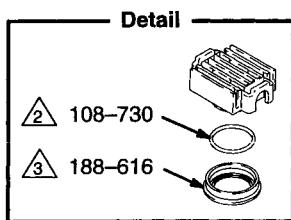


Fig. 3

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Reuse the old screws when possible. Torque to 38 to 43 in-lb (4.3 to 4.9 N·m).

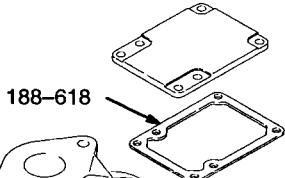


Fig. 4